

深圳市方磁電子有限公司

SHENZHEN FOUNDS ELECTRONICS CO., LTD 【物料承認書】

APPROVAL SHEET

各户(Gustomer):		
產品名稱(Description	on): <u>功率電感</u>	
客戶料號(Cus P/N)	:	
料號(Part NO): _	FSNR5012系列	
日期(Date): <u>20</u>	018. 10. 09	
版本(Version): A0		
核准 APPROVED BY	審核 CHECKED BY	製作 DRAWN BY
TopoCheng	VincentShang	AbbyShi
Please sign back	after confirmation):
Client signature:	Qualified	Unqualified
批准 APPROVAL	審核 CHECKED	檢驗 CONFORM

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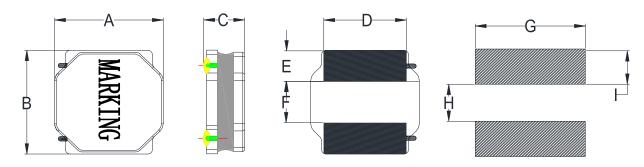


[Version of Changed Record]

Rev.	Effective Date	Changed Contents	Change Reasons	Approved By
A0	2018.10.09	New release	1	TopoCheng



1.Shape and Dimension (Unit:mm)



Α	В	С	D	E	F	G	Н	I
5.0 ± 0.2	5. 0 ± 0 . 2	1.25Max	4.0±0.3	1.35±0.2	2.3±0.3	4.4 Ref	2.1 Ref	1.5 Ref

注: 喷码尺寸: 长 3.4±0.4mm,宽 2.2±0.4mm

2. Electronic Characteristics List

Part Number	Inductance	Tolerance	DCR(mΩ)	Isat	Irise	Test	Marking
Part Number	(uH)	(±%)	±30%	(A)	(A)	Condition	Marking
FSNR5012-1R0M	1.0	20	57	4.40	2.40	100KHz /0.25V	1R0
FSNR5012-1R5M	1.5	20	72	3.70	2.25	100KHz /0.25V	1R5
FSNR5012-2R2M	2.2	20	90	3.10	2.00	100KHz /0.25V	2R2
FSNR5012-3R3M	3.3	20	126	2.45	1.70	100KHz /0.25V	3R3
FSNR5012-4R7M	4.7	20	164	2.20	1.50	100KHz /0.25V	4R7
FSNR5012-5R6M	5.6	20	230	2.00	1.10	100KHz /0.25V	5R6
FSNR5012-6R8M	6.8	20	245	1.75	1.25	100KHz /0.25V	6R8
FSNR5012-100M	10	20	344	1.40	1.05	100KHz /0.25V	100
FSNR5012-150M	15	20	480	1.25	0.92	100KHz /0.25V	150

lsat :

DC Saturation Current that will cause initial inductance to drop approximately 30% max.

Irise:

DC Current that will cause an approximate ΔT of 40°C

Measuring Instrument:

L:HIOKI3532-50 DCR:HIOKI 3540 Isat / Irise:HP4284A +42841



3. General Characteristics

3-1. Storage Temperature range : -40 $^{\circ}$ C $\sim +105 ^{\circ}$ C

3-2. Operating temperature range: -40° C $\sim +125^{\circ}$ C (Including coil's self temperature rise)

3-3. External appearance : No external defects can be found in the visual inspection.

3-4. Electrode strength : No electrode detachment should be found when the device is

pushed in two directions of X and Y with the force

of 10.0N for 60 ± 2 seconds after soldering between copper plate and the electrodes.

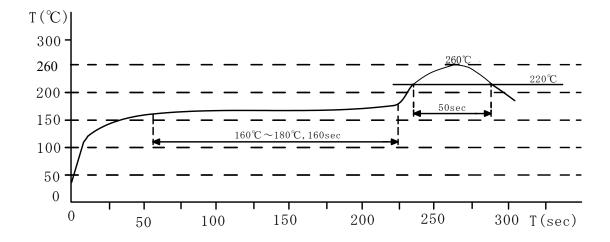
(Refer to figure at right)

3-5. Vibration test : Inductance deviation is within ±10.0% after 1 hour sweeping vibration

in each three directions, namely, forward and backward, up and down, right and left. The frequency is $10\sim55\sim10$ Hz and the amplitude of

1 minute cycle is 1.5mm PP.

3-6. Recommended reflow condition:



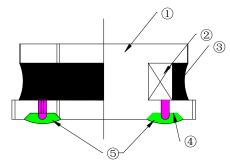
3-7.Humidity test : Inductance deviation is within $\pm 5.0\%$ after 96 ± 4 hours test under the condition of relative humidity of $90 \sim 95\%$ and temperature of $60 \pm 2^{\circ}\mathbb{C}$, and 1 hour storage under room ambient conditions after the device is wiped with dry cloth.





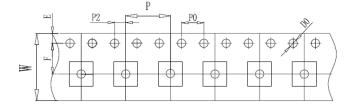


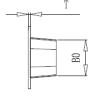
4. Construction and materials

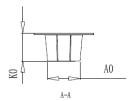


No.	Part name	Material	Ceaiya P/N
1	Drum Core	Ni-Zn Ferrite Core	TZD
2	Wire	Polyurethane enameled copper wire	YLSL
3	Adhesive	Epoxy Resin Magnetic Powder	
4	Plating Electrodes	Plating: Ag 10-20 μm Ni 1-3 μm Sn 3-7 μm	
(5) Outer Electrodes		Top surface solder coating Sn99% \ Ag0.3% \ Cu0.7%	YX

5.Package Specification



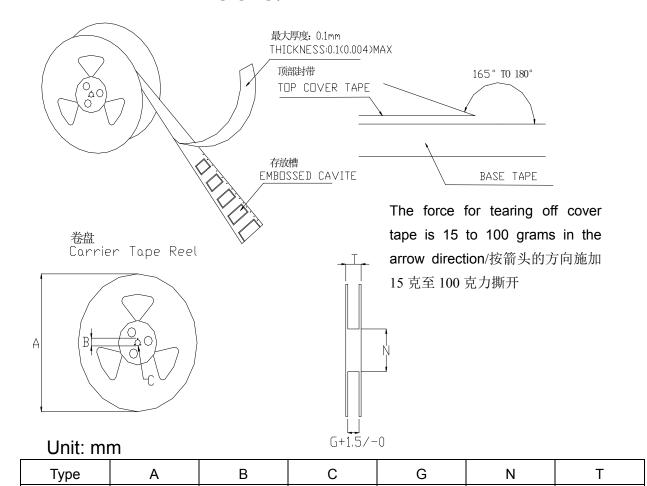




ITEM	W	A0	В0	K0	P	F	E	D0	P0	P2	Т
DIM	12.00	5.2	5.2	1.7	8.00	5.50	1.75	1.50	4.00	2.00	0.3
TOLE	±0.3	±0.1	±0.1	±0.1	±0.1	±0.1	±0.1	+0.1	±0.1	±0.1	±0.05



6. CARRIER REEL DIMENSIONS:



13±0.4

12.4

100

16.4

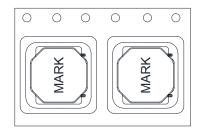
7. PACKAGE SPECIFICATION:

330

12mm

4.5KPCS/Reel 13.5KPCS/Inner Box 40.5KPCS/Outer Box

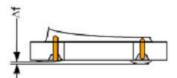
21±0.8





Visual Inspection Standard of Product									
No.	Defect Item	Figure	Rejection Identification	Acceptance					
1	Core Defect		The defect length(c or f)more than L/6 or W/6 , NG	AQL=0.65					

1	Core Defect	The defect length(c or f)more than L/6 or W/6 , NG	AQL=0.65
2	Core Crack	Visual cracks , NG	AQL=0.65
3	Starvation	(1)Resin starved length a more than L/2, NG (2)When L>2mm,b>H/2, NG (3)When L≦2mm, b don't control	AQL=0.65
4	Excessive glue	The length, width or height of product beyond specified value, NG	AQL=0.65
5	Cold Solder	(1)For CR2520** Series , cold solder N>0.5mm,NG (2)For other series, cold solder N>1mm,NG	AQL=0.65
6	Marking Defect	The marking angle a>45° , NG	AQL=0.65



Af: Clearance between terminal and the surface of plate must be 0.2mm max when coil is placed on a flat plate.